



Gillison's Variety
Fabrication, Inc.



GVF Easy Lift Mast & Forks Parts Book

Model Numbers:

GVF 4500-48

GVF 4500-72

GVF 4500-84

GVF 4500-96

GVF 4500-108

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R 1061
ROLLER CHAIN, 60 HEAVY
MAST HEIGHT INCHES
48"=52 PITCH
84"=77 PITCH
96"=89 PITCH
108"=97 PITCH

OUTER CHANNEL LENGTH
34" FOR THE 48" MAST
44" FOR THE 72" MAST
53" FOR THE 84" MAST
62" FOR THE 96" MAST
68" FOR THE 108" MAST

GL 12775
FORK, SHAFT MOUNT 4" X 46"



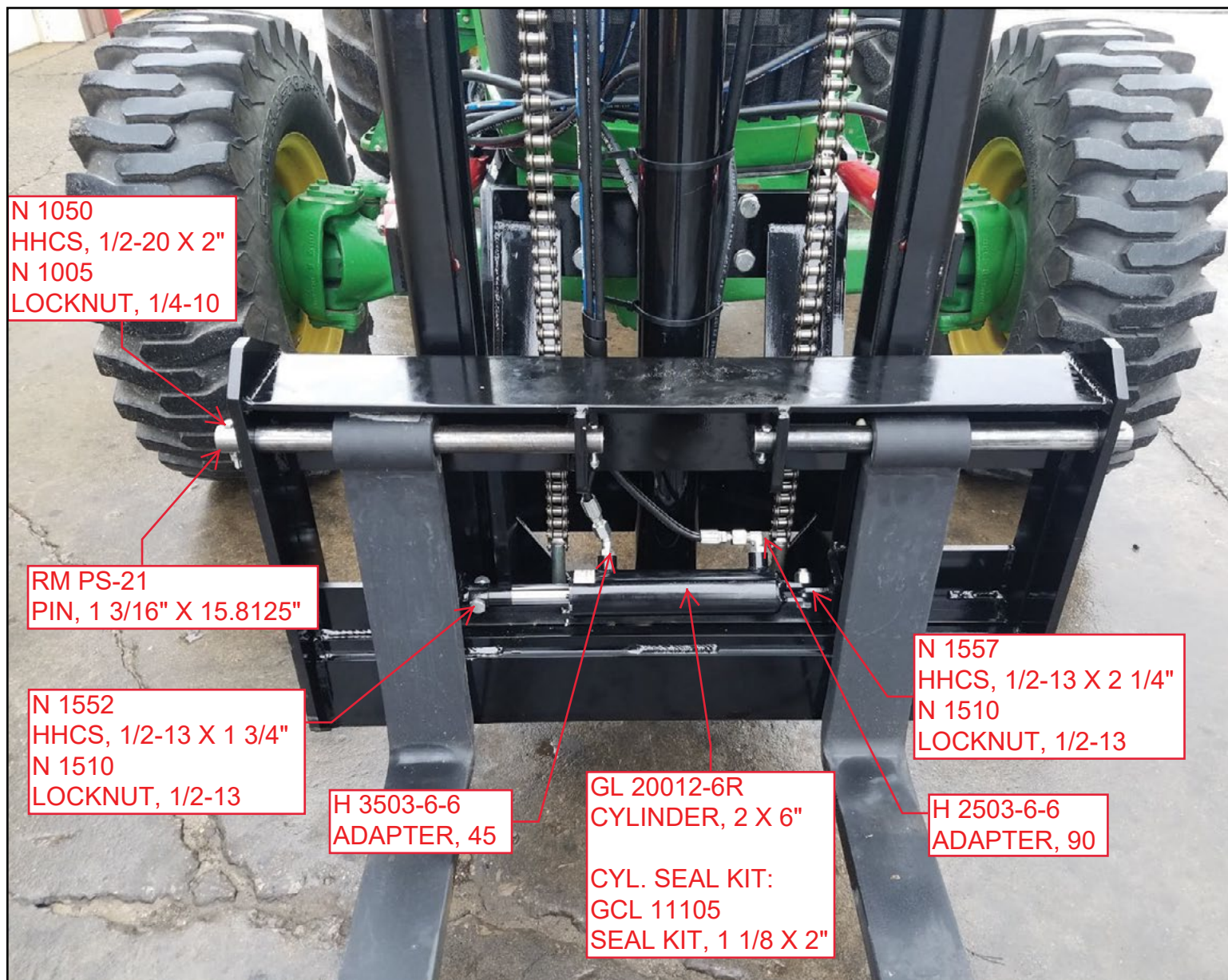
GL 20002-54-RM, CYLINDER, 3 X 54"
FOR 108" LIFT, GVF 4500-108

GL 20002-48-RM, CYLINDER, 3 X 48"
FOR 96" LIFT, GVF 4500-96

GL 20002-42-RM, CYLINDER, 3 X 42"
FOR 84" LIFT, GVF 4500-84

GL 20002-36-RM, CYLINDER 3 X 36"
FOR 72" LIFT, GVF 4500-72

CYLINDER SEAL KIT P/N:
GCL 11100
SEAL KIT, 1 1/2 ROD X 3" BORE



N 1050
HHCS, 1/2-20 X 2"
N 1005
LOCKNUT, 1/4-10

RM PS-21
PIN, 1 3/16" X 15.8125"

N 1552
HHCS, 1/2-13 X 1 3/4"
N 1510
LOCKNUT, 1/2-13

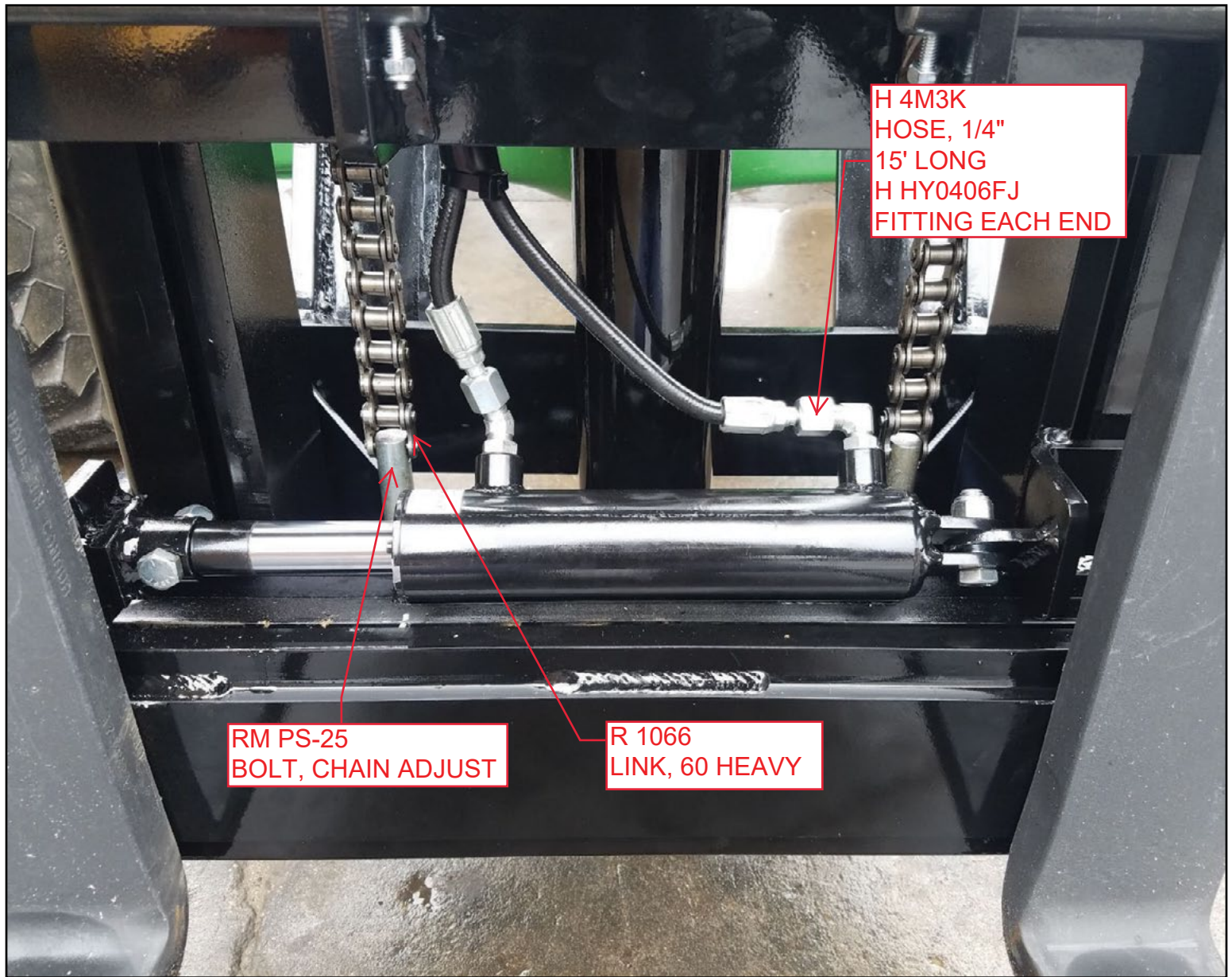
H 3503-6-6
ADAPTER, 45

GL 20012-6R
CYLINDER, 2 X 6"

CYL. SEAL KIT:
GCL 11105
SEAL KIT, 1 1/8 X 2"

N 1557
HHCS, 1/2-13 X 2 1/4"
N 1510
LOCKNUT, 1/2-13

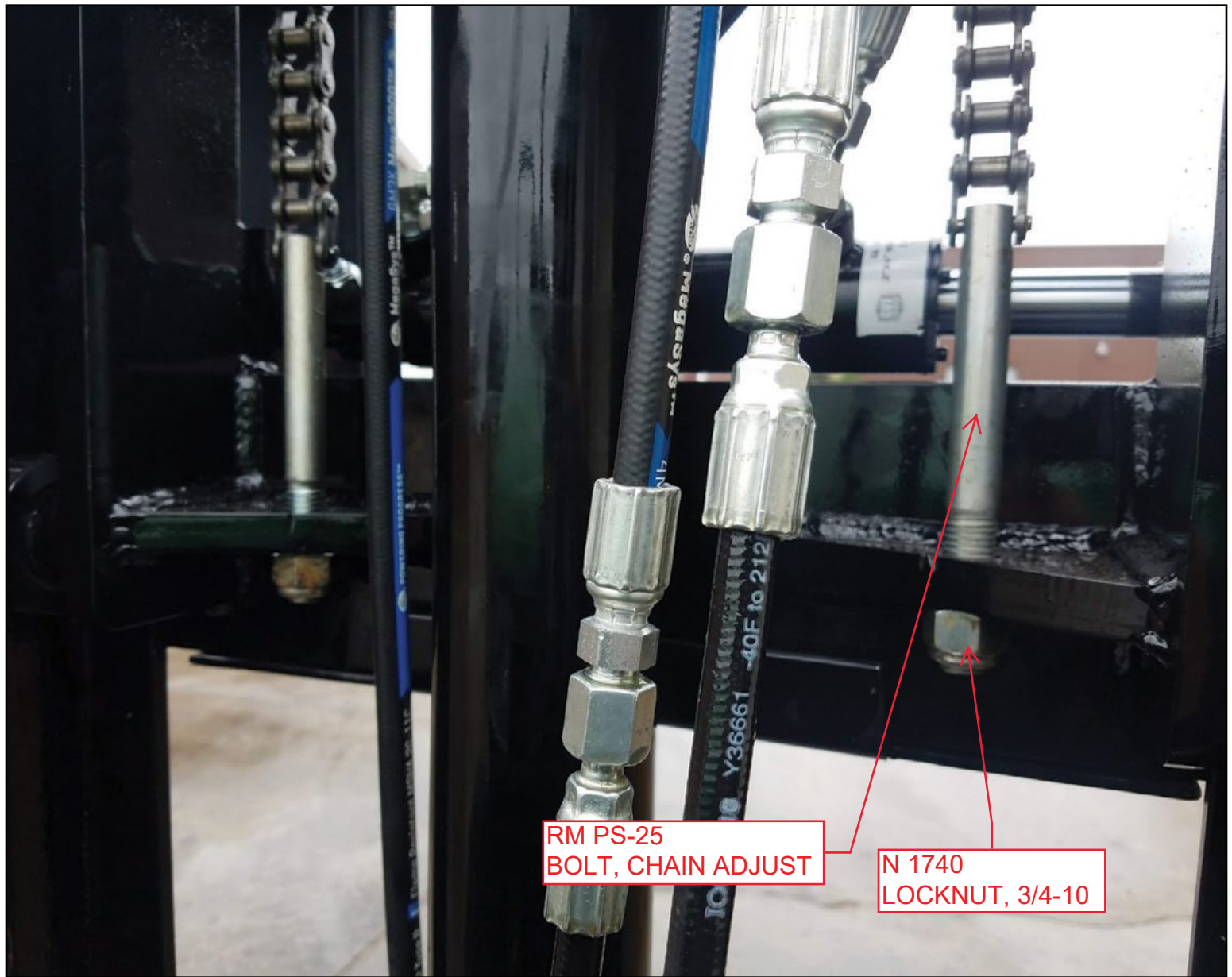
H 2503-6-6
ADAPTER, 90



H 4M3K
HOSE, 1/4"
15' LONG
H HY0406FJ
FITTING EACH END

RM PS-25
BOLT, CHAIN ADJUST

R 1066
LINK, 60 HEAVY



RM PS-25
BOLT, CHAIN ADJUST

N 1740
LOCKNUT, 3/4-10

RM PS-73
PULLEY ASSY
INCLUDES BUSHING
GL 12464
BUSHING, 1" I.D. X 3/4"

N 1621
LOCKNUT, 5/8-11
HVY/THIN

D 2007
FITTING, GREASE 1/4-28 90

N 1560
HHCS, 1/2-13 X 2 1/2"
N 1510
LOCKNUT, 1/2-13

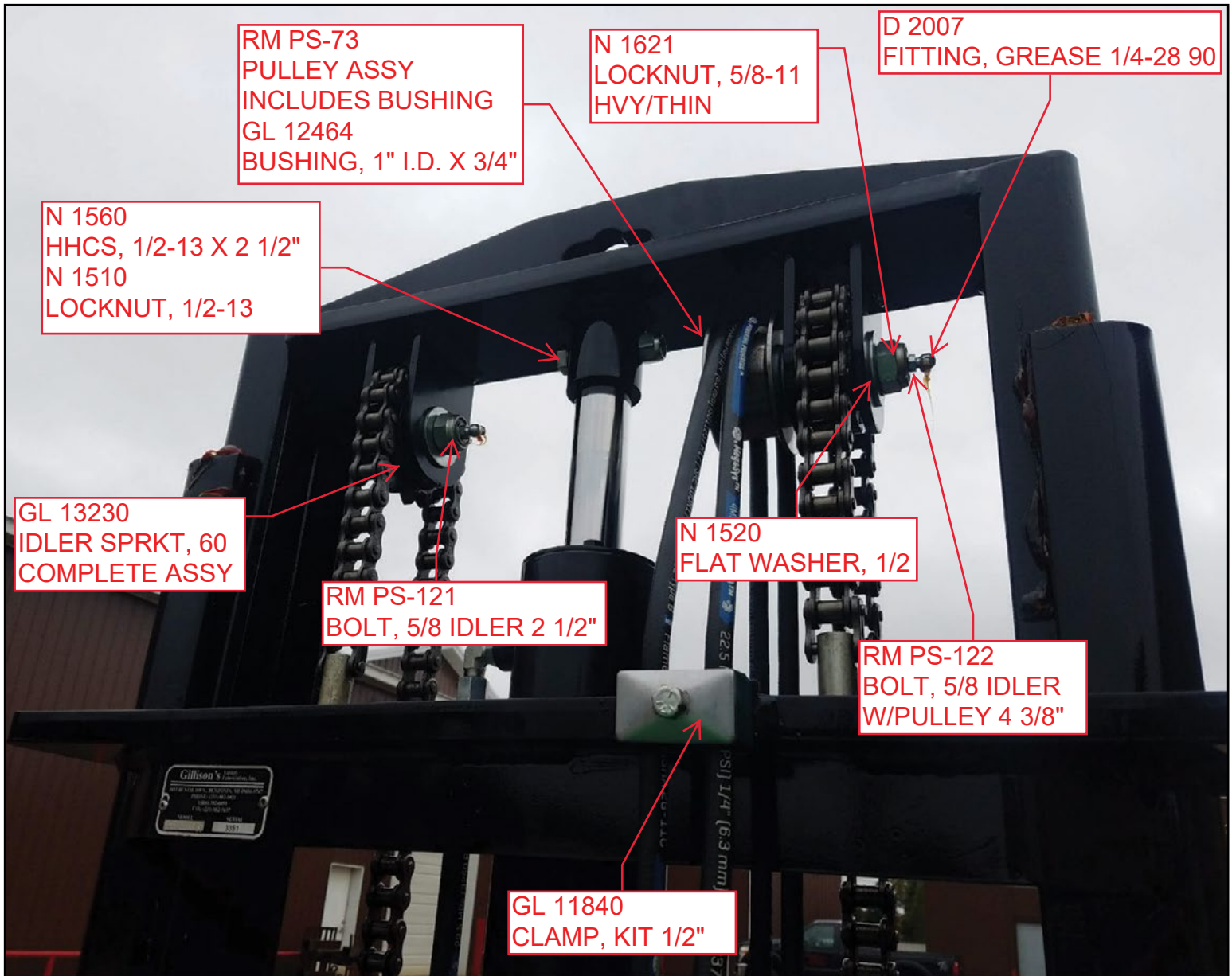
GL 13230
IDLER SPRKT, 60
COMPLETE ASSY

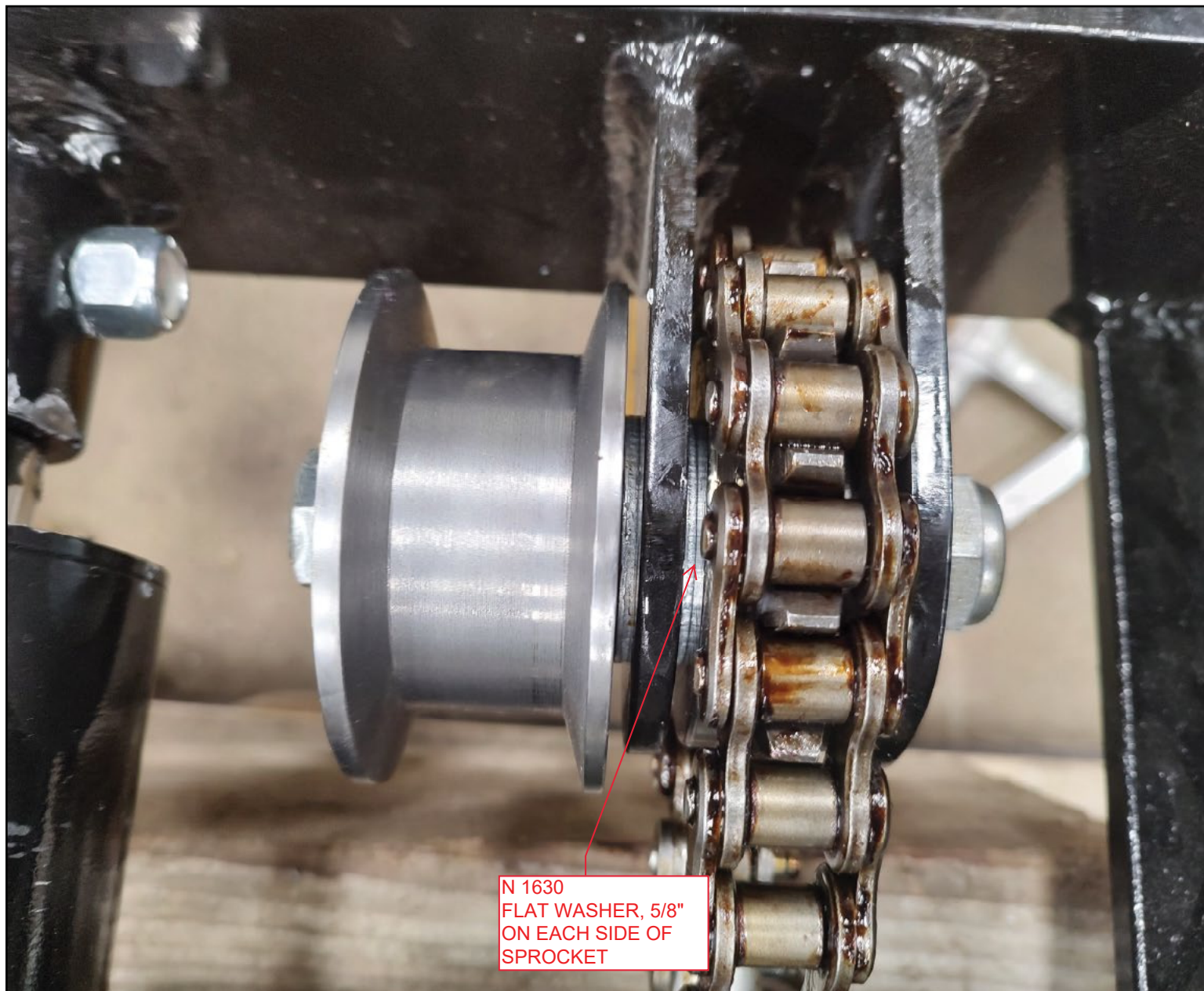
RM PS-121
BOLT, 5/8 IDLER 2 1/2"

N 1520
FLAT WASHER, 1/2

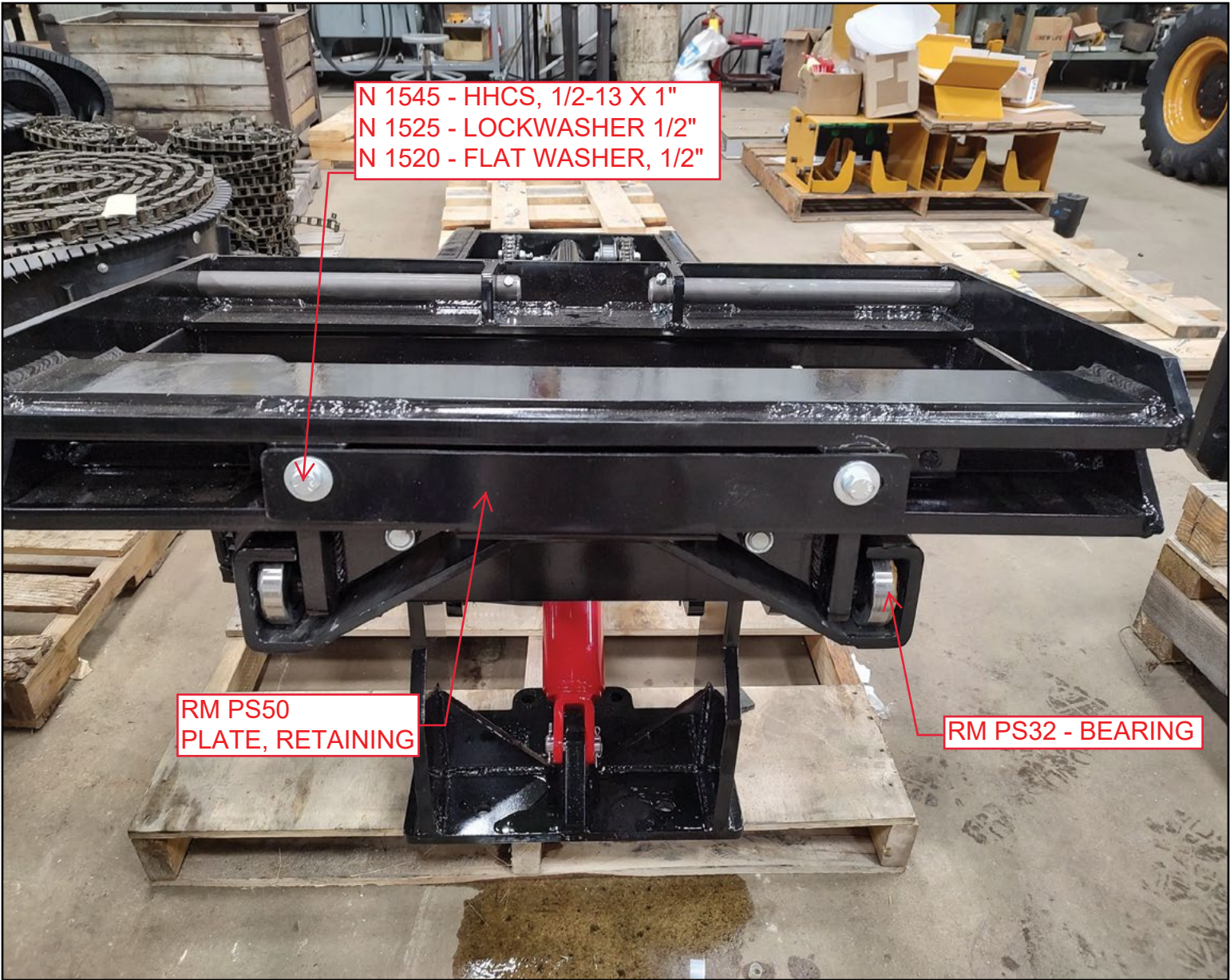
RM PS-122
BOLT, 5/8 IDLER
W/PULLEY 4 3/8"

GL 11840
CLAMP, KIT 1/2"





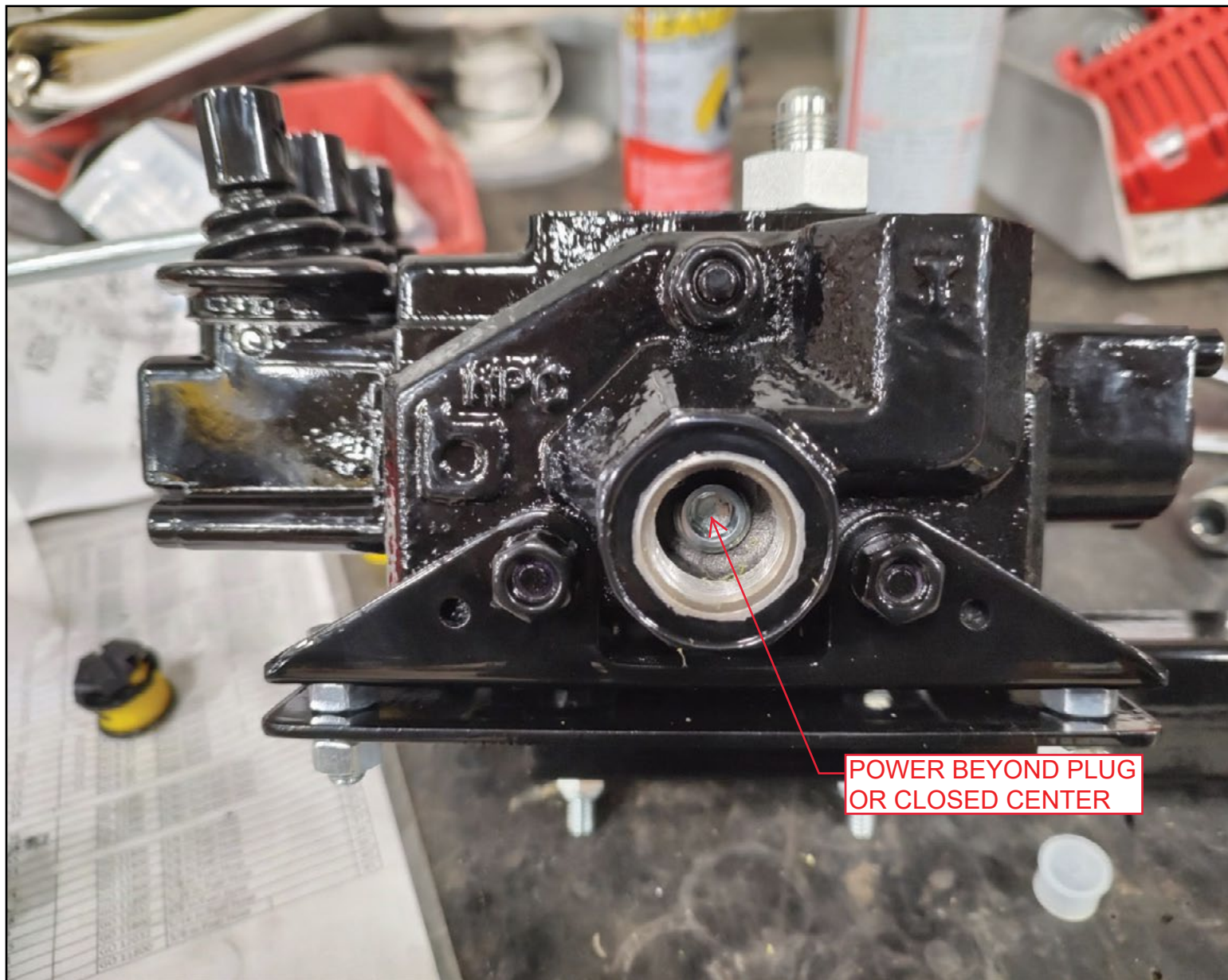
N 1630
FLAT WASHER, 5/8"
ON EACH SIDE OF
SPROCKET



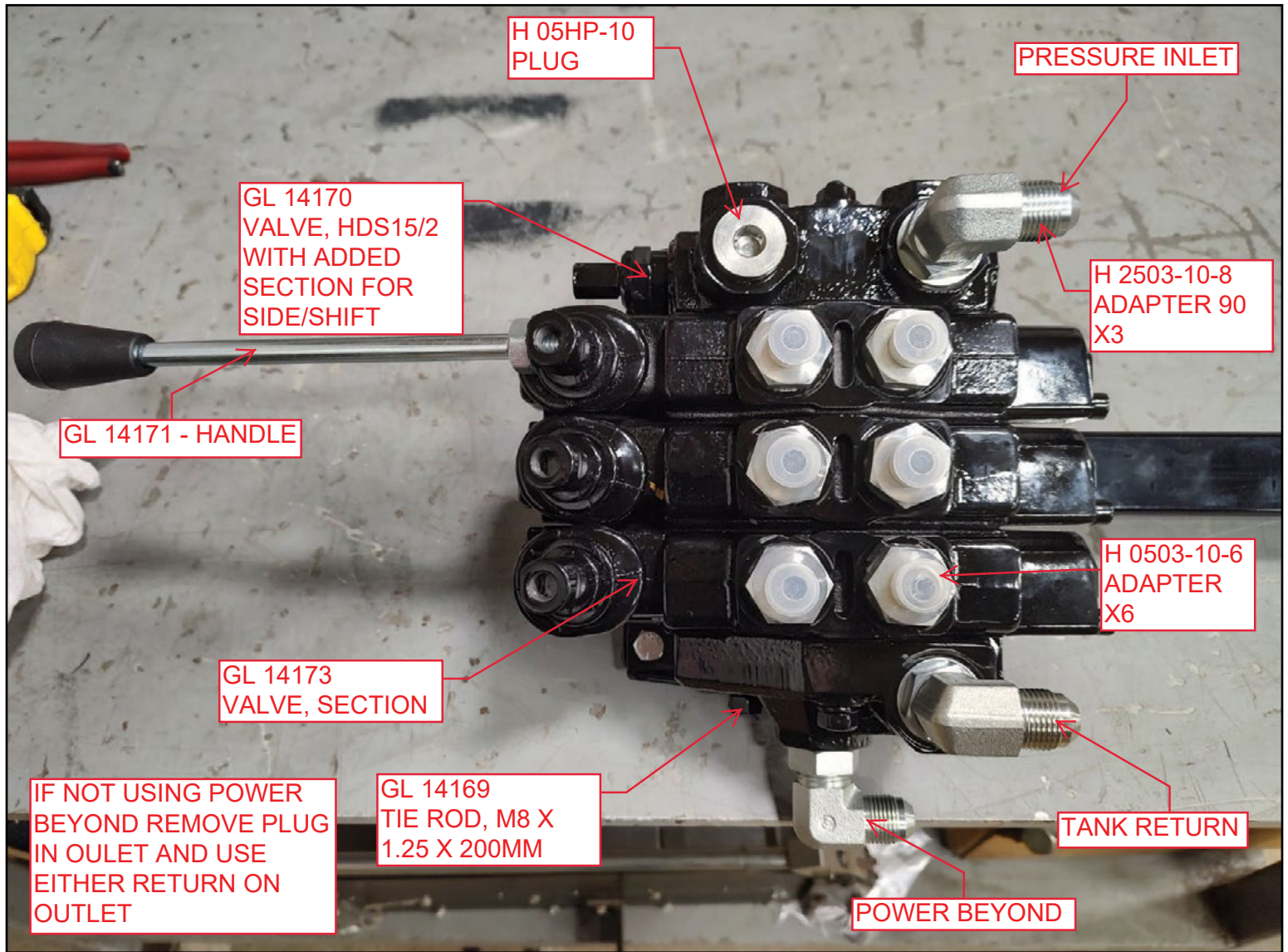
N 1545 - HHCS, 1/2-13 X 1"
N 1525 - LOCKWASHER 1/2"
N 1520 - FLAT WASHER, 1/2"

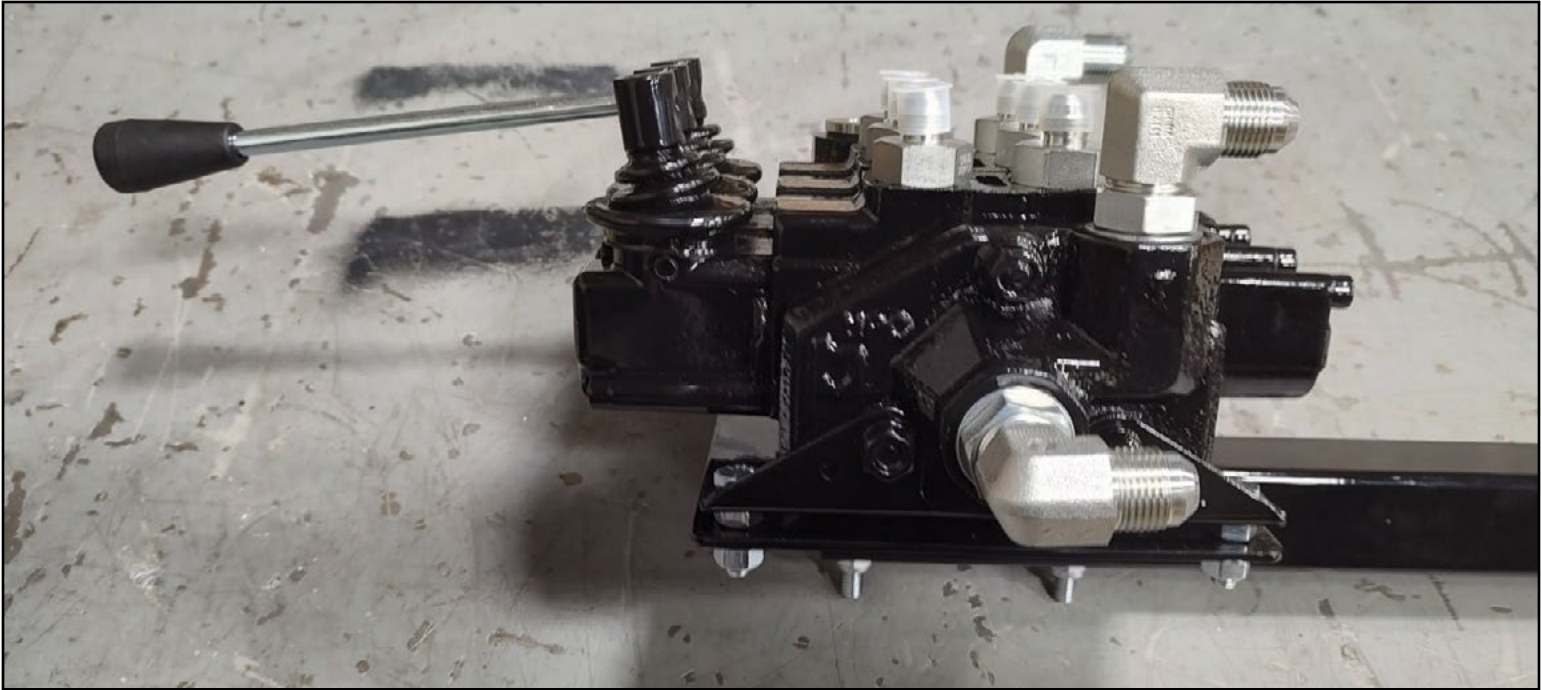
RM PS50
PLATE, RETAINING

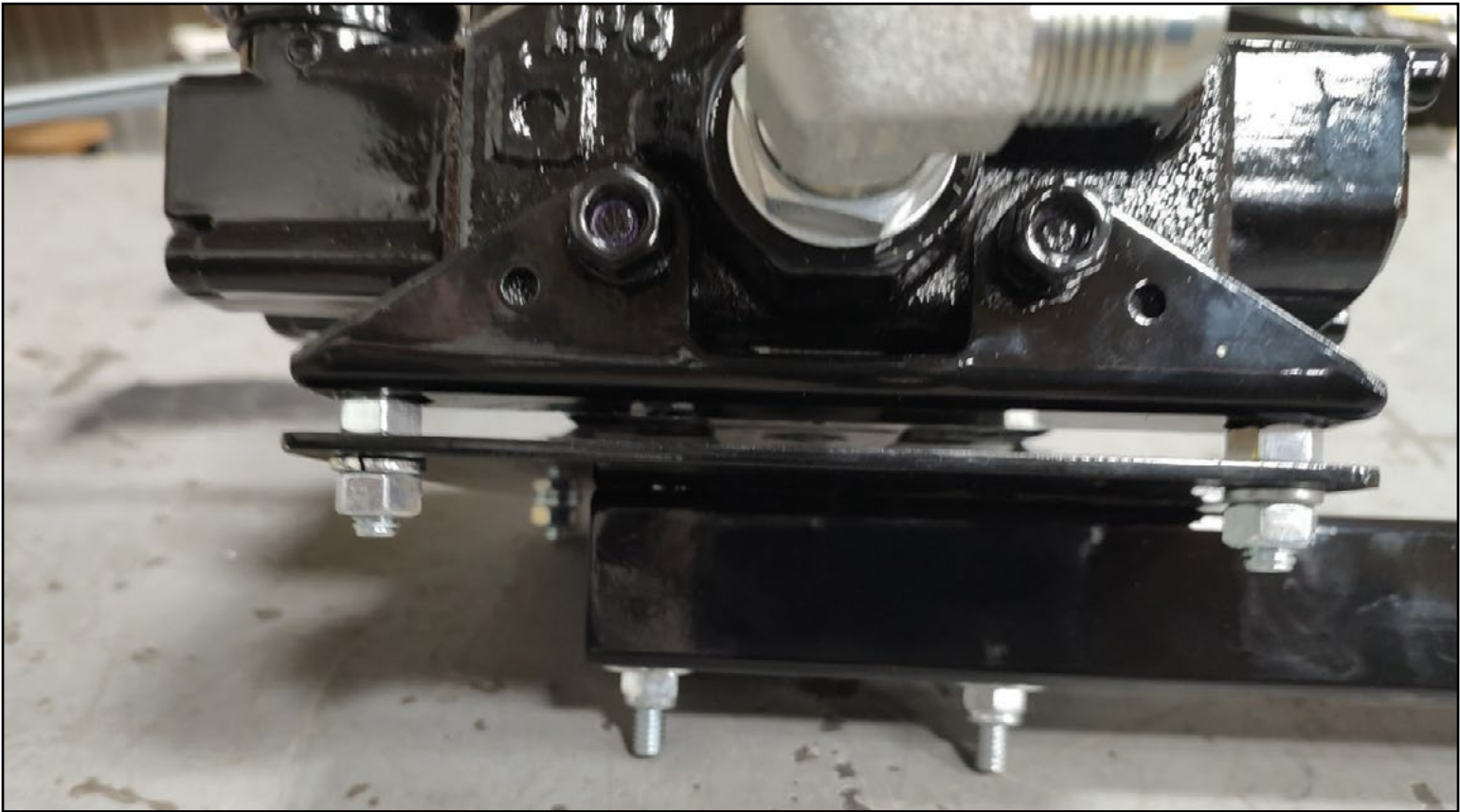
RM PS32 - BEARING



POWER BEYOND PLUG
OR CLOSED CENTER









H 2503-6-6
ADAPTER, 90

RM PS-24
PIN, CHAIN 3/4 X 3 TOP

H 2503-6-6
ADAPTER, 90



O 1390
ACCUMULATOR
CHARGED 1200PSI

O 1395
BRACKET,
ACCUMULATOR

RM PS32
BEARING ROLLER



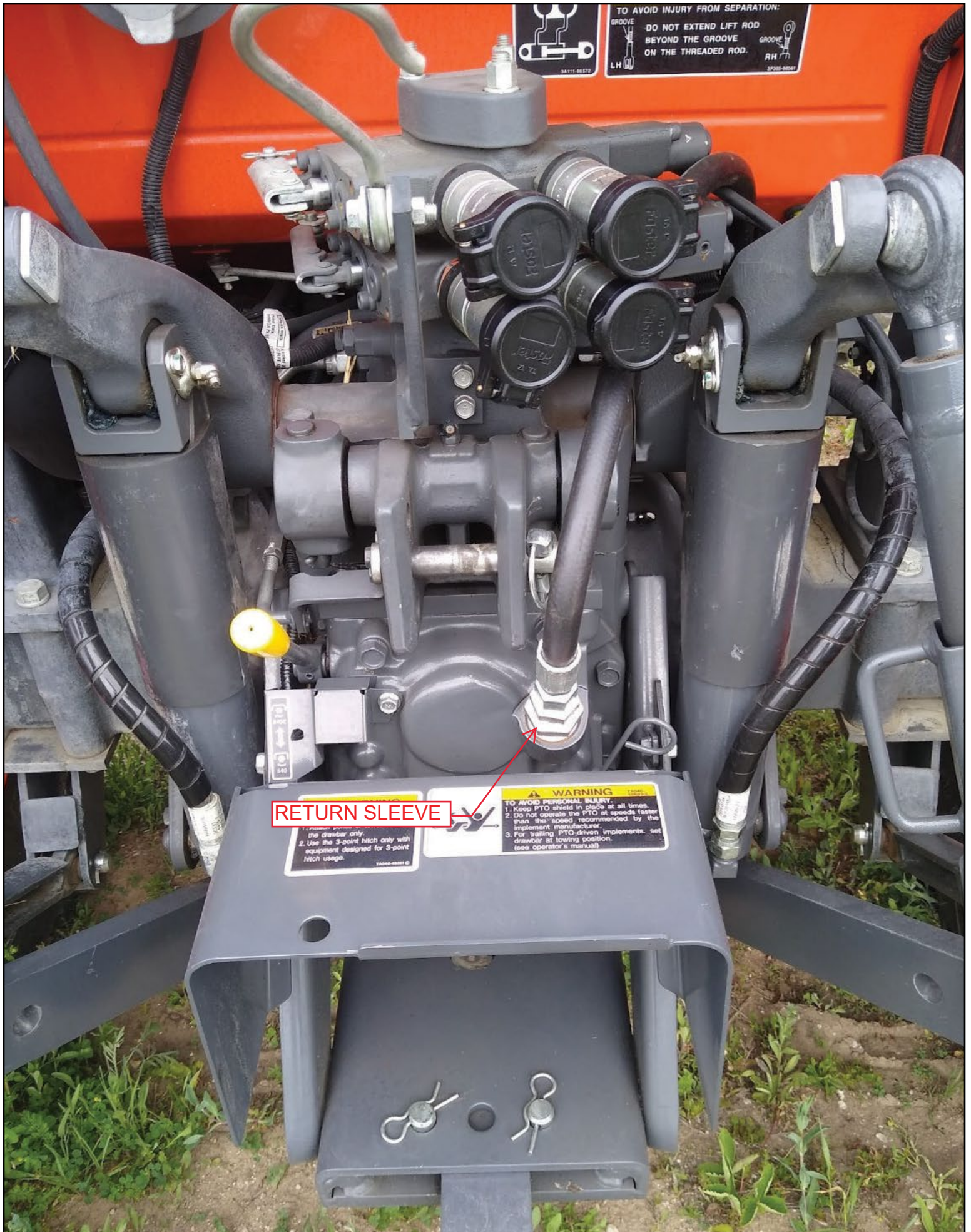
GL 14172
JOYSTICK, HDS15/2
OPTION NOT SHOWN

GL 14171
HANDLES

GL 14170
VALVE, HDS/2

⚠ DANGER
DO NOT LEAN OR REACH
into the engine compartment
while the engine is running.
The engine compartment is
hot and contains moving
parts. Serious injury or
death may result.
Always use proper
technique when working
on the engine.

WARNING
Do not touch the
exhaust pipe or
other hot parts
of the engine.
They are very
hot and can
cause serious
burns or
injury.
Always use
proper
technique
when
working
on the
engine.



TO AVOID INJURY FROM SEPARATION:
DO NOT EXTEND LIFT ROD
BEYOND THE GROOVE
ON THE THREADED ROD.

RETURN SLEEVE

1. Use the 3-point hitch only with
equipment designed for 3-point
hitch usage.



WARNING
TO AVOID PERSONAL INJURY:
1. Keep PTO shield in place at all times.
2. Do not operate the PTO at speeds faster
than the speed recommended by the
implement manufacturer.
3. For trailing PTO-driven implements, set
drawbar at towing position.
(see operator's manual)

